



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4379-5
Job Sheet 179590



Part No: D4379-5

Job Qty: 60 ea

Part Name: Wearplate Cup



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/20/18

Job Tracking No:

Due Date: 7/11/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D SHEET 3 IPP REV:A NEW ISSUE 14-04-01 JLM VERIFIEWD BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	60 Ea	7/11/18	7/11/18	0.00	0.00	Start Up Machining-3		
100	Doosan	60 pcs	7/11/18	7/11/18	0.02	7.76	Doosan		
120	QC	60 pcs	7/11/18	7/11/18	0.00	0.00	QC8		
130	Packaging	60 pcs	7/11/18	7/11/18	0.00	0.00	Packaging3-2		
140	QC21-SA	60 Ea	7/11/18	7/11/18	0.00	0.00	QC21		

Part Op 100 - turn as per Dwg and folio FB300
Descriptions: 130 - LOCATION: WA001

DAS
21
9-89

AUG 08 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304R1.000	304 Round Bar 1.00	2.4600 ft (.041 ea)	90-Start up Operation	5/10003

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304R1.000	2	33	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearplate Cup	0.875Inches + 0.000 - 0.005	0.875 0.870	.873	Diameter
2	Wearplate Cup	0.266Inches + 0.006 - 0.001	0.272 0.265	.267	Diameter
3	Wearplate Cup	0.466Inches ± 0.010	0.476 0.456	.463	
4	Wearplate Cup	0.353Inches ± 0.010	0.363 0.343	.356	
5	Wearplate Cup	0.031Inches ± 0.010	0.041 0.021	.032	
6	Wearplate Cup	45.000Degrees ± 0.500	45.500 44.500	45.0	Angle
7	Wearplate Cup	0.200Inches ± 0.010	0.210 0.190	.202	
8	Wearplate Cup	0.507Inches ± 0.010	0.517	.503	

0.497

Plex 6/20/18 10:33 AM Dart.lajeunesse.marie



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S097098



Part: D4379-5

Job No: 179590

Serial No/Batch: S097098

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 07/27/18